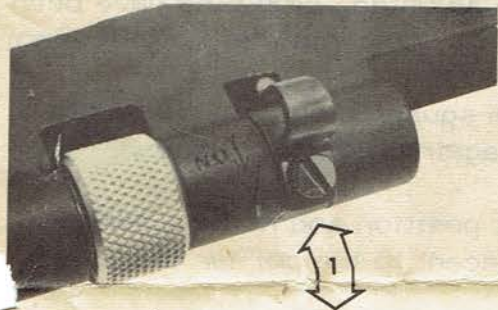


Pachmayr®



Lo-Swing® Scope Mount Installation Instructions for New  
**"SURE GRIP"** Hold Down Lock

Step 1:

Remove and discard slotted screw and spring. In place of this install square cam block using allen head screw provided with block. Tighten gently, seating cylindrical surfaces before tightening hard.



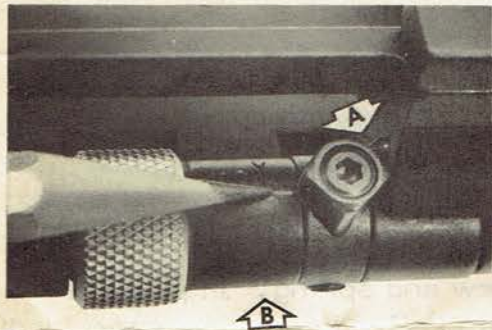
Step 2:

Follow steps 1 and 2 of regular installation instructions.

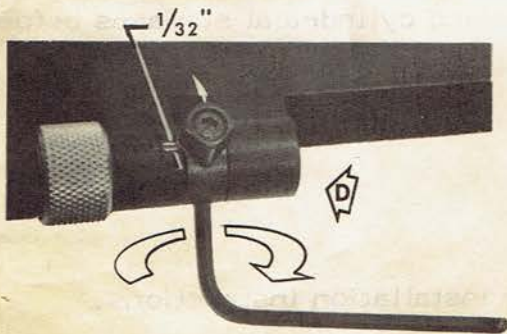
**OVER**

### Step 3:

After eccentric cones have been adjusted, stop pins have been filed and scope is in shooting position, complete the following:



- A. Rotate collar with square block attached until cam block bears against detent plunger.
- B. Hold block in that position and make a pencil mark on base adjacent to the corner of block as shown.



- C. Remove loop from base.
- D. Rotate the collar  $1/32$ " past the pencil mark and tighten very tight.

**PACHMAYR GUN WORKS, INC.**

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