

# **SIDE MOUNT ADAPTER PLATE**

## **Instruction Sheet — General**

- 1. Install Code SM base on adapter plate.**
- 2. Install scope on mount base. Front ring clamp screw is on the left hand side of all SM bases so that the scope may be installed on mount base from the left hand side by reversing the front ring. This is advantageous to clear rear peep sight as on the M1. (Follow Instructions packed with rings.)**
- 3. Now locate assembly on left side of the receiver using a parallel clamp between the forward and center screw holes. Push down tight to receiver and as far forward as possible on M92, M94, MK4 & M1,  $\frac{1}{2}$ " back on M86 & M95. Bore sight. Best location for average shooters is rear end of scope, 1" to  $1\frac{1}{2}$ " behind trigger.**
- 4. Spot drill #19. Tap drill #28  $\frac{3}{16}$ " deep (not quite thru the receiver sidewall, where possible). Tap 8x40. Note: Spot drilling the M1 with a  $\frac{3}{16}$  carbide masonry drill (Sears-Roebuck, 85¢) will save a lot of taps.**
- 5. Remove—cleanout holes and screws with pipe cleaner and solvent. Install screws with Loctite. Set up tightly. Set M1 Carbine plate  $\frac{1}{16}$ " up from bottom of receiver. Remove clip guides on No. 1 MK4. Reshape rear barrel sight if necessary, to keep the scope as low as possible.**